

Date: Wednesday, 30/01/2008 3:30:19 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	CYCLIC CONTROL STICK HAND GRIP
<b>Job Number</b> :	37121		
<b>Estimate Number</b> :	13112		
<b>P.O. Number</b> :		<b>Part Number</b> :	D3653041
<b>This Issue</b> :	30/01/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3653 REV A
<b>First Issue</b> :	30/01/2008	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	A
	<b>Type</b> :	<b>Material</b> :	
	PURCHASED PARTS	<b>Due Date</b> :	06/02/2008
<b>Written By</b> :		<b>Qty:</b>	5
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est Rev: A 07-12-19 new issue ECN960 DD		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

ISSUE P.O. 5574

C208101/30

P/N 0645730,

POSSIBLE SUPPLIER: FLIGHT GRIP LLC

(5)

PER DRWG D3653 REV.A

2.0	0645730	Cyclic control Stick Hand Grip
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Cyclic control Stick Hand Grip

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

receive and inspect for transit damage

Ensure Certificate of Conformity attached

P 8/2/08 (5)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 08/02/08 (X5)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST943

AS 08/02/08 (X5)

Date: Wednesday, 30/01/2008 3:30:19 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CYCLIC CONTROL STICK HAND GRIP

Job Number: 37121

Part Number: D3653041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

HD 30/02/19

Job Completion

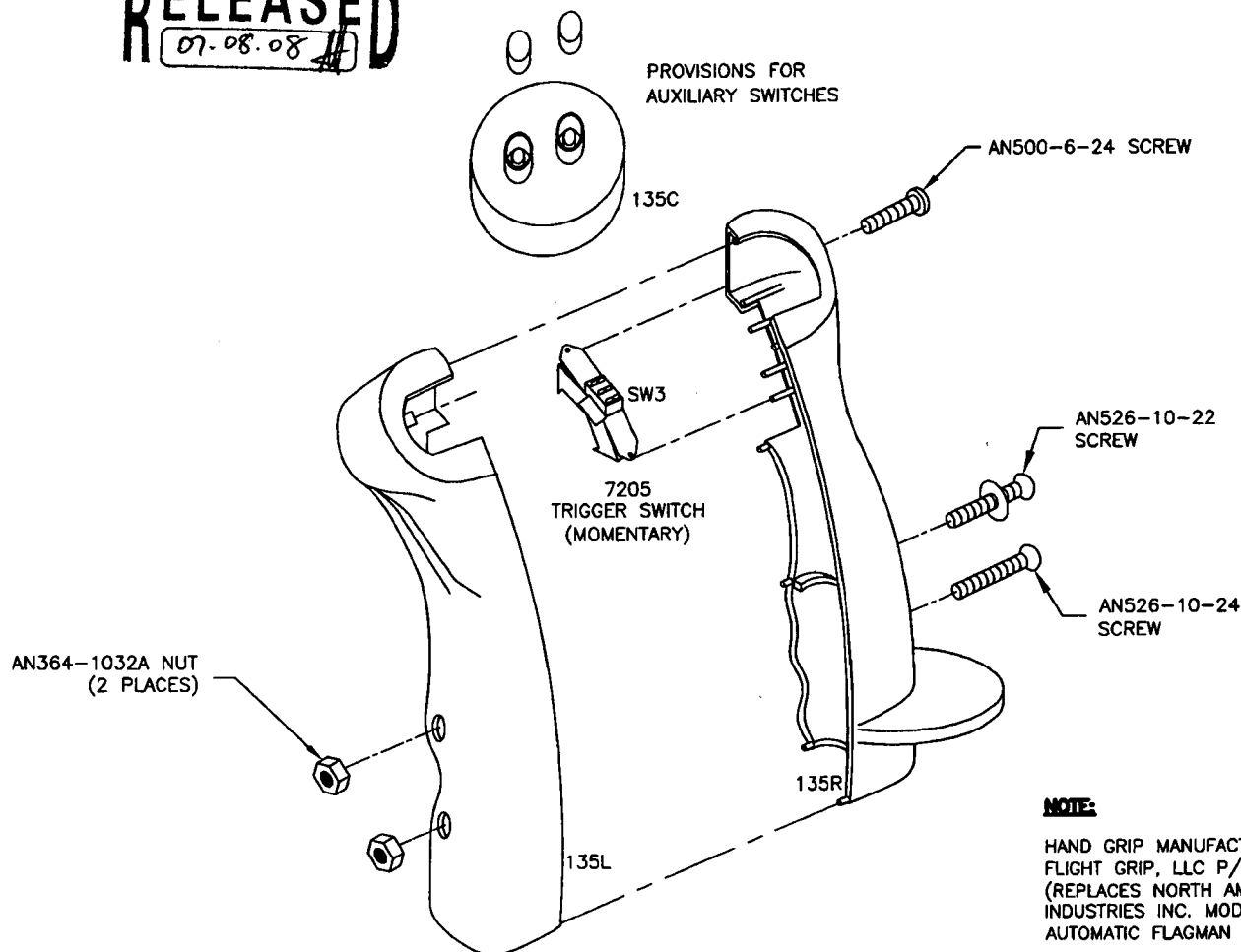


u 30.02.19



DESIGN CLB	DRAWN BY <i>SC</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>B</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3653	REV. A SHEET 1 OF 1
DATE 07.05.14	TITLE CYCLIC CONTROL STICK HAND GRIP		SCALE 1:2
A	07.05.14	NEW ISSUE: REPLACES G10204	

RELEASED  
07-08-08



**NOTE:**

HAND GRIP MANUFACTURED BY:  
FLIGHT GRIP, LLC P/N # 0645730  
(REPLACES NORTH AMERICAN  
INDUSTRIES INC. MODEL 135,  
AUTOMATIC FLAGMAN CONTROL)

**D3653-041 CYCLIC CONTROL STICK HAND GRIP**  
(REPLACES GENEVA P/N G10204)

**PARTS LIST**

QTY -041	PART NUMBER	DESCRIPTION
X	D3653-041	CYCLIC CONTROL STICK HAND GRIP
1	135C	PROVISIONS FOR AUXILIARY SWITCHES
1	135L	LEFT HAND GRIP
1	135R	RIGHT HAND GRIP
2	AN364-1032A	NUT
1	AN500-6-24	SCREW
1	AN526-10-22	SCREW
1	AN526-10-24	SCREW
1	7205	TRIGGER SWITCH (MOMENTARY)

*W/O 37121*

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**ight Grip, LLC**  
 812 Jacquelyn Street  
 Milton-Freewater, OR 97862  
 USA

# INVOICE

Invoice Number: 01466  
 Invoice Date: Feb 4, 2008  
 Page: 1

Voice: 541-938-0533  
 Fax: 541-938-7242

<b>Bill To:</b>
Dart Aerospace, Ltd.(2) 1270 Aberdeen St. Hawksbury, ON K6A 1K7 CANADA

<b>Ship to:</b>
Main Finished Goods Location Dart Aerospace, Ltd. 1270 Aberdeen St. Hawksbury, ON K6A 1K7 CANADA

Customer ID	Customer PO	Payment Terms	
DART	00005574	Prepaid	
Sales Rep ID	Shipping Method	Ship Date	Due Date
	Fed-EX	2/4/08	2/4/08

Quantity	Item	Description	Unit Price	Amount
5.00	0645730	Standard 2 function grip - right hand - dual function momentary rocker trigger switch	94.50	472.50
	02a	Permission is hereby granted to the purchaser of the grip(s) listed on this invoice to install the grip(s) per STC # SA1151NW or SH1152NW.		
	02b	See FAA AMLs SA1151NW and SH1152NW for model eligibility.		
1.00	01f	Shipping & Handling	19.00	19.00
<b>**THIS IS NOT AN INVOICE - THE TOTAL BELOW HAS BEEN CHARGED TO YOUR BANKCARD.</b> <b>THANK YOU FOR YOUR ORDER.**</b>				

Subtotal	491.50
Sales Tax	
Total Invoice Amount	491.50
Payment/Credit Applied	
<b>TOTAL</b>	<b>491.50</b>

Check/Credit Memo No:

# ***Flight Grip, LLC***

812 Jacquelyn Street, Milton-Freewater, OR 97862  
1-800-204-7625 & 541-938-0533 Fax: 541-938-7242

## **Certificate of Compliance**

This is to certify that the assemblies/parts included in this shipment (Invoice #: 01466 ) comply with all applicable specifications of the manufacturer and that documentation of such compliance is available for examination.

Signed: Edwin E. Chesnut Owner, Flight Grip, LLC Feb. 4, 2008  
Edwin E. Chesnut Date